

## TECHNICAL DATA SHEET



# AirJet® 594 CRD

★★★ FILTERS OF REFLOW OVENS, SOLDERING FRAMES cleaning





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## TECHNICAL PARAMETERS

Dimensions (w x l x h)	2506 x 1360 x 2373 mm	
Weight	670 kg	
Ø energy consumption per 1 cycle	2,94 kWh	
Compressed air consumption per 1 cycle	83 l / 5 Bar	
Max. dimensions of the cleaned parts	478 x 880 x 430 mm	
Dimensions of mechanical carrier basket	851 x 451 mm	
Temperature range setting of the cleaning fluid	From ambient temperature to 60°C	
Temperature range setting of the rinse fluid	From ambient temperature to 60°C	
Temperature range setting of the drying	From ambient temperature to 90°C	
Noise level	< 70 dB	
Device control	PLC + 5,7" touchscreen	



# INSTALLATION REQUIREMENTS

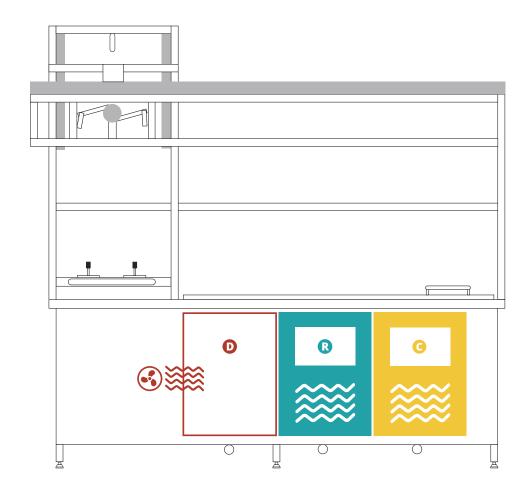
Power supply	400 V, 50Hz (3+N+PE)
Power connection	EU 32 A
Pmax	10 kW
Connection to central air pressure	Pipe Ø 6 mm
Recommended working pressure	5 Bar
Exhaust pipe diameter	Ø 100 mm
Exhaust pipe capacity	570 m³/h
Volume of the storage tanks	2 x 250 l
Service space required around the device	600 mm

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#### **3 INDIVIDUAL PROCESSES**







## **CLEANING PARAMETERS**

Application name	Application recommended	Recommended tem- perature	Recommended time
Filters of reflow ovens, soldering frames	***	40°C	35 min.

 $\bigstar \bigstar \bigstar$  higly recommended



#### STANDARD EQUIPMENT

3 process chamber

PLC + 5,7" touchscreen

lockable travelling wheels

100% separated processes

cleaning fluid heating

rinsing fluid heating

rinsing fluid heating

emergency stop button

hot air drying

100% stainless steel design - 15 years warranty:

- cleaning, rinsing and drying distribution

- process chambers

designed for easy maintenance and servicing

spare parts (Base kit)



## OPTIONAL ACCESSORY - MANUFACTURING PART OF THE MACHINE

Fluid leakage tray - stainless steel

Status light



#### OPTIONAL ACCESSORY - NOT MANUFACTURING PART OF THE MACHINE

Mechanical carrier basket

External pump for comfortable fluid refilling

External pump manipulation trolley – position for pump and 2 x 25 liter can



#### **OPTIONAL ACCESSORY - INDIVIDUAL ORDER**

other customized modifications







Date of issue: **4 January 2017 AirJet® is a registration trademark** of DCT Czech s.r.o.

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